

Service Department:

Buffalo | Rochester | Albany P – (800) 333-0598 F – (585) 224-7968 www.siewertequipment.com

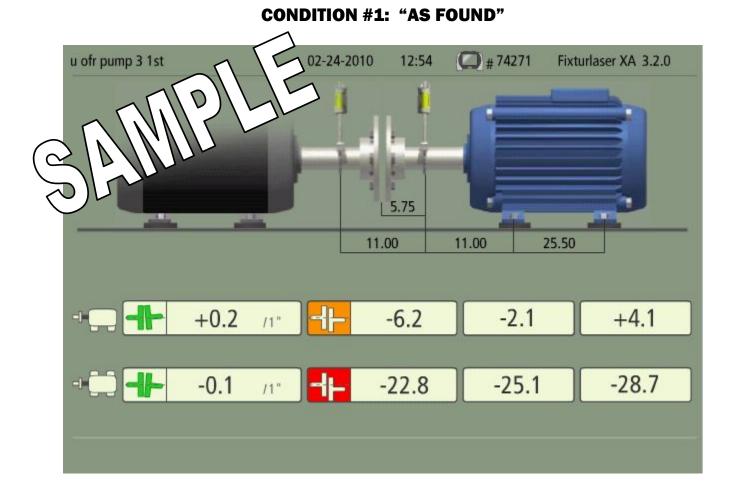
Serving New York Municipalities and Industry since 1949.

Headquarters: 175 Akron Street, Rochester, NY 14609

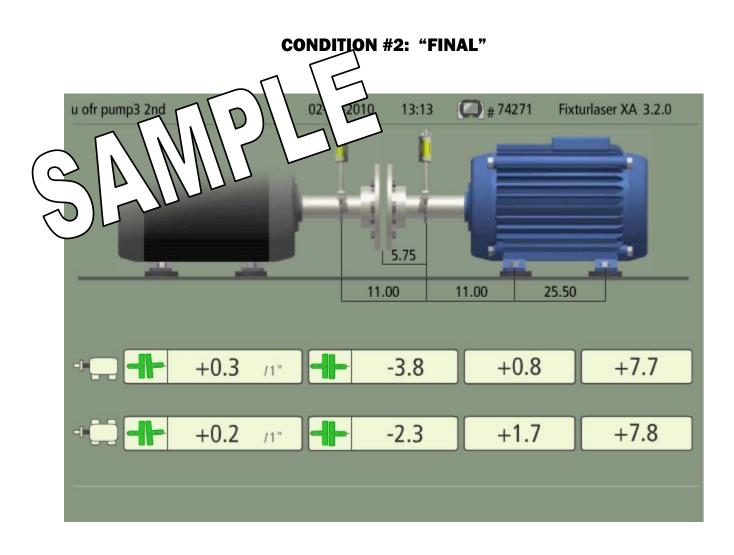
Laser Alignment Specialists

SHAFT ALIGNMENT CERTIFICATION

Customer:	XYZ Company	Job #:	123456
Date:	February 22, 2010	Manufacturer:	ABC Pump Co.
PO#:	654321	Model:	10LR-18A
Project:	Sample Certification	Serial No.:	1000-9999*C
Tag / ID #:	Tower Water Pump #3	Driver:	200 HP / 1780 RPM







Comments:

- All measurements are mils (0.001").
- Acceptable alignment achieved. Job complete.

Pump Shaft Alignment Industry Standard

Angular Misalignment	Offset Misalignment	
Mils per inch	Mils	
.001/1″	.001″	
41-	-1-	
	1 -	

RPM	Excellent	Acceptable	Excellent	Acceptable
3600	0.3/1"	0.5/1″	1.0	2.0
1800	0.5/1″	0.7/1″	2.0	4.0
1200	0.7/1″	1.0/1″	3.0	6.0
900	1.0/1″	1.5/1″	4.0	8.0

Technician: Siewert Service Tech.

The purpose of factory alignment is to ensure the user will have full utilization of the clearance in the motor holes for final job site alignment. This certifies that the above-stated equipment has been aligned by Siewert Equipment in accordance with the above stated industry standards.